

SHELTER ASSEMBLY MANUAL

60x40x15 DT Container shelter



PARTS LIST

Part Code	Description	Qty
1	Top bent tube	6
2	Side bent tube on the top	12
3	Side bent tube on the bottom	12
4	Lower bent tube	12
5	Purlin	55
6	Top steel wire	24
7	Clips	60
8LA	Left base plate	2
8L	Left base palte in the middle	4
8RB	Right base plate	2
8R	Right base plate in the middle	4
9	Ratchet	16
10	Nylon band for ratchet	12
11	Tensioning tube	2 groups
12	Bolts M12x40	204
12A	Tool	2
13	Bolts M10x80	66
14	Roof cover	1
15	Knitting rope for cover	1
16	Plastic plug	12
17	Angle seat	4
18	Inner standing leg	12
19LA	Left base plates for left standing leg	2

19L	Middle base plates for left standing leg	4
19RA	Right base plates for right standing leg	2
19R	Middle base plates for right standing leg	4
20	Bolts M8x80	24
24	PVC tube	2 groups
25	Iron angle for base plate	12



SPECIFICATIONS

Width: 60 ft Length: 40 ft Height: 15 ft

IMPORTANT: READ MANUAL FIRST

Improper site preparation, assembly and maintenance may invalidate warranty and cause unnecessary and costly mistakes. If you have any questions, contact your local dealer.

For an easy assembly process, we have identified each individual component with the part code as indicated in the parts list. Please refer to the part code numbers and drawing to ensure problem-free assembly.

It is necessary to tighten the roof fabric enough to avoid “hammocks” on the roof; also re-tighten once or twice again after a few months of use. This is important when assembled during cold seasons (autumn and winter) because the fabric gets stiff in these weather conditions. When the weather conditions become warmer, the fabric loosens and needs to be re-tighten

It is the owner’s responsibility to take off snow immediately, otherwise it will slide off on its own.

READ ALL INSTRUCTIONS BEFORE ASSEMBLY

1. Keep the work area clean. Accidents are more likely in cluttered areas. Do not set up near snow drifts, in slippery places, in high winds, or wet locations.
2. All children should be kept away from the work area.
3. Don’t overreach. Always keep proper footing and balance.
4. Do not assemble under the influence of alcohol or drugs. Read warning labels on medication prescriptions to determine if your judgment or reflexes are impaired while taking them. If there is any doubt, do not assemble.
5. Be aware of possible windy conditions; fasten the bases in concrete if these conditions are likely to occur. Remove the cover during hurricanes.
6. Be careful with power and heat sources. Do not keep heat sources near the tarpaulin. Do not expose to open flame.
7. Be aware of personal safety during assembly and use. Be careful not to pinch your fingers with clips and tubes when assembling: When using, make sure there is adequate ventilation for any dangerous fumes.

EQUIPMENT AND TOOLS FOR INSTALLATION

1. Measuring tape
2. Alignment string
3. Step ladder
4. Welder
5. Sledgehammer
6. Wrench
7. Scissors

INSTALLATION PROCESS

A - BASE PLATES INSTALLATION

Please refer to the Figure 1 to place the base plates.

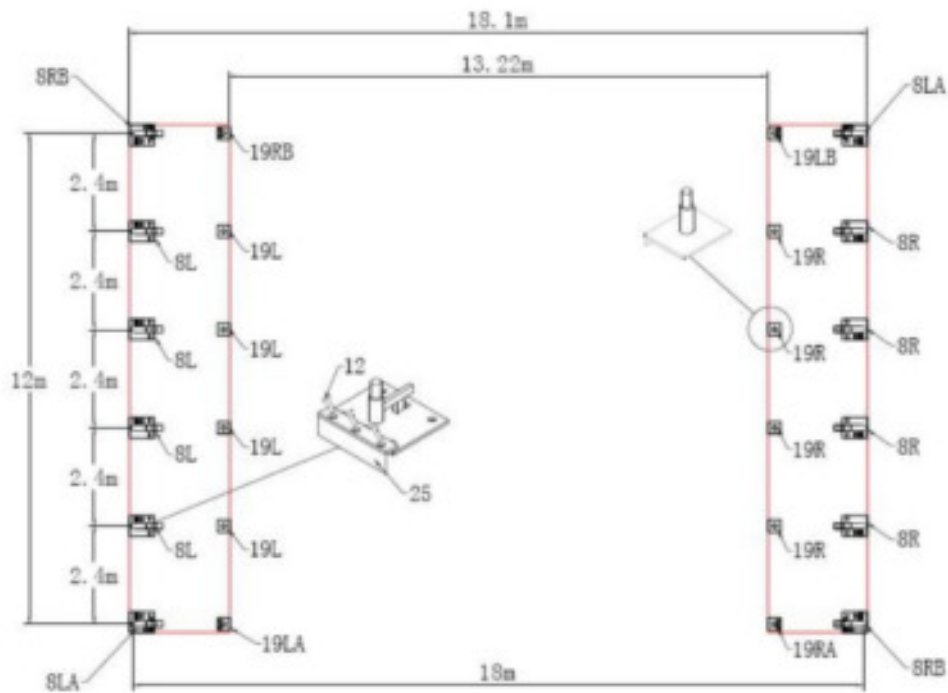


Figure 1

1. The measure must be taken from center to center of the base plates. Refer to the diagram above and confirm the place of the base plates. ENSURE THAT THE FOUNDATIONS ARE SQUARE.
2. All the base plates need to be welded on the Containers.

B - FRAME INSTALLATION (Refer to figure 2 for the entire diagram)

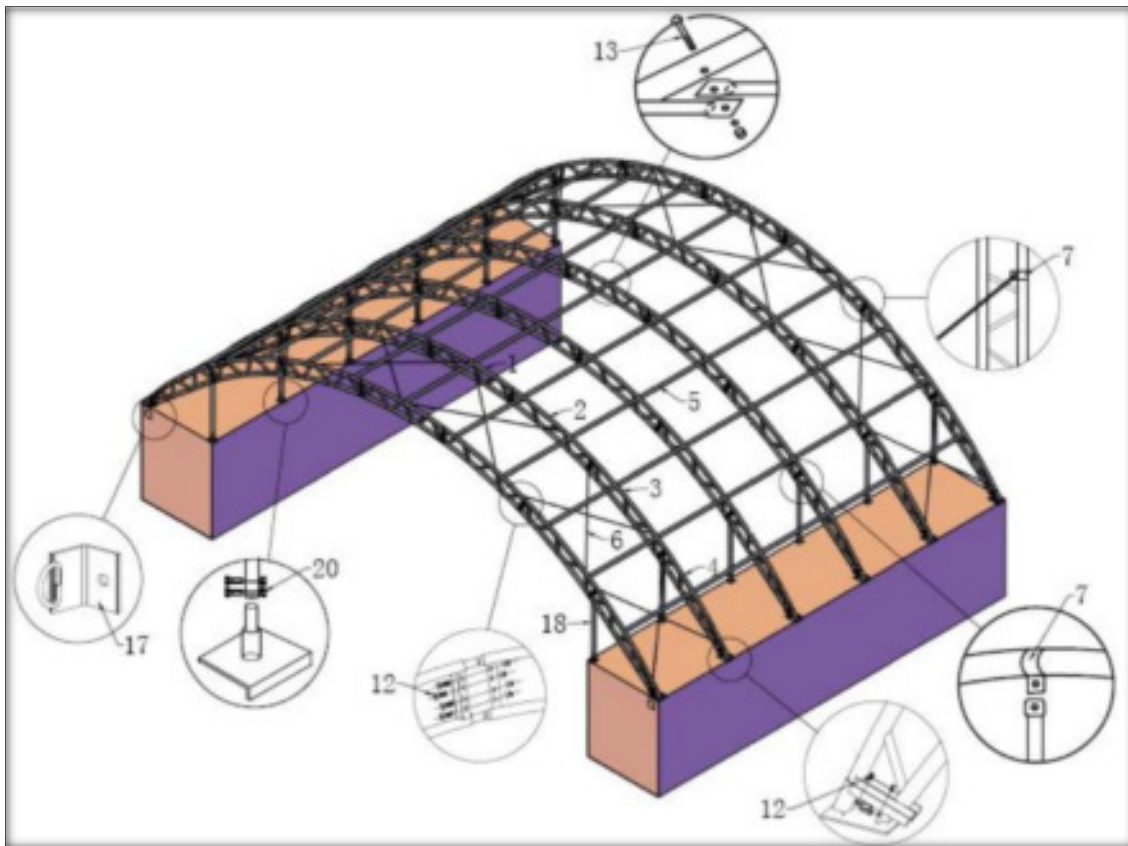


Figure 2

1. Connect the Top Bent Tube (part code 1), the Side Bent Tube on the top (part code 2), the Side Bent Tube on the bottom (part code 3) and the Lower Bent Tube (part code 4) with the Bolts M12x40 (part code 12); these make one group of arches. Please NOTE the direction of the bolt. **DO NOT** install the bolts on the top of the truss where the fabric will rest.

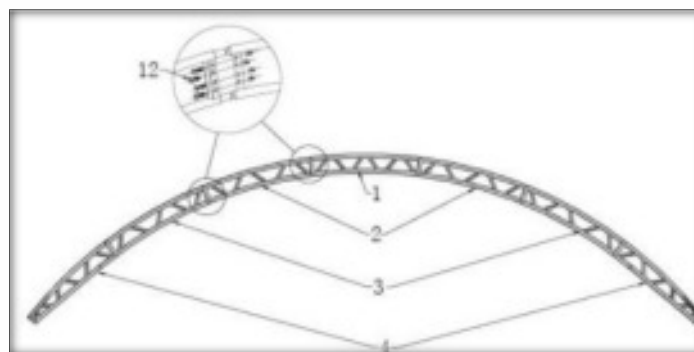


Figure 3

2. Insert one end of the assembled arch into one base plate, then insert the other end of the arch into the opposite base plate and secure them using the Bolts M12x40.
3. Insert the Inner standing leg (part code 18) into the base plate for standing leg, secure them using the Bolts M8x80 (part code 20) and use the Clips (part code 7) to secure them to the arch.

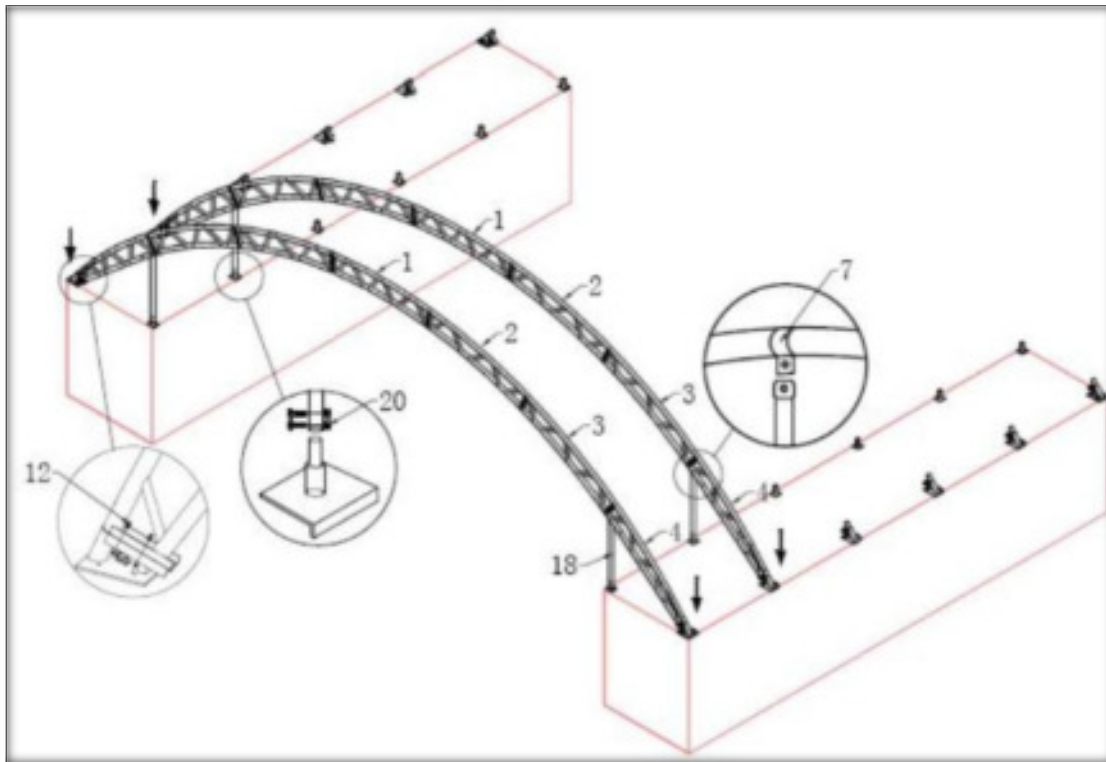


Figure 4

4. After installing the first two arches, **connect** the Purlins (part code 5) onto them using the Bolts M10x80 (part code 13). There are 11 pieces of Purlins (part code 5) between each arch.
5. Install the Top Steel wire (part code 6) using the Clips (part code 7).
6. Then install the third arch into the base plate and connect the purlins.
7. Assemble the arches one by one until the frame is finished.

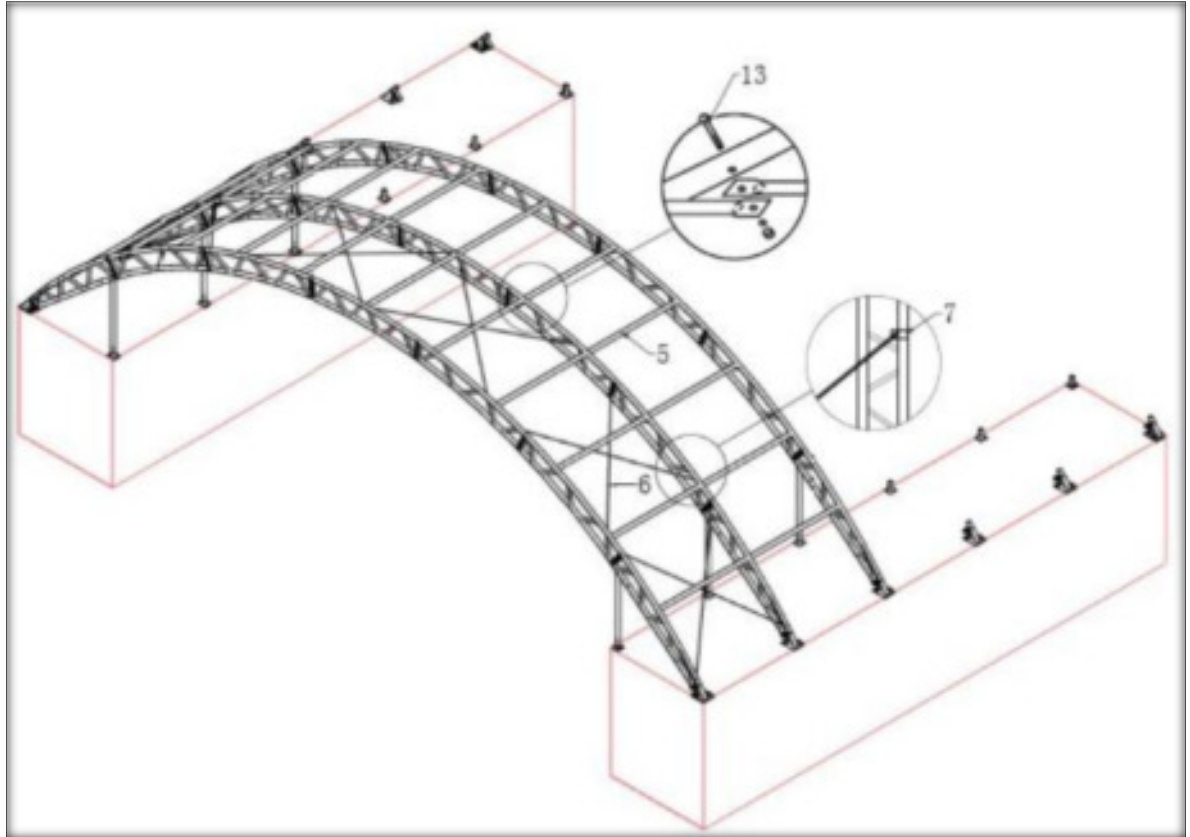


Figure 5

C - ROOF COVER INSTALLATION

NOTE: DO NOT install the cover onto the frame of your building in high wind conditions. A slight breeze is the most advantageous for cover installation. To take advantage of the breeze, pull the cover up over the arches with the breeze blowing in the cover like a sail filled with air.

1. Insert the Tensioning tube (part code 11) into the pockets on the end of the roof cover (part code 14). Then put the Plastic plug (part code 16).
2. Insert the PVC tubes (part code 24) into the pockets on the front and back side of the roof cover.

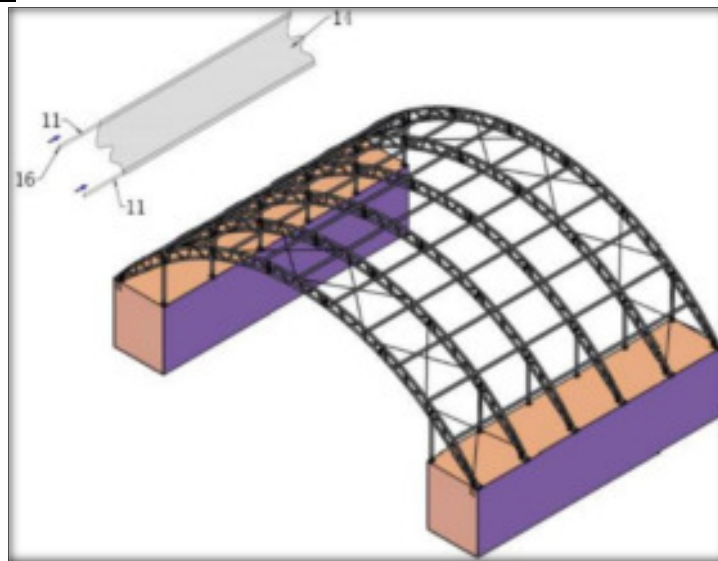


Figure 6

3. Put the Roof cover (part code 14) **EVENLY, CAREFULLY AND SLOWLY** atop the frame. Adjust the cover so that it is square and evenly centered on the frame.

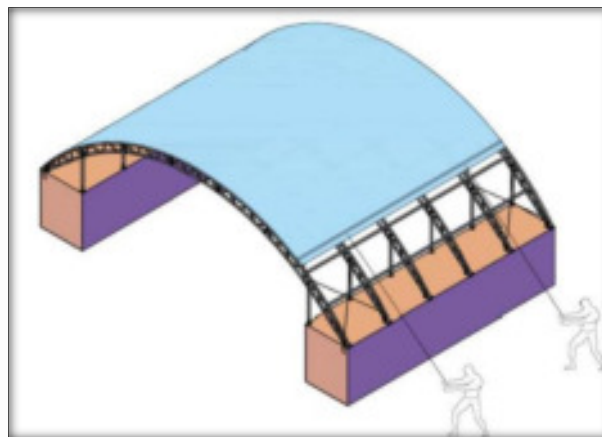


Figure 7

4. On the Roof cover, cut pockets over each ratchet on the base plates, then use the Nylon band for ratchet (part code 10) to tie down the Tensioning tubes.

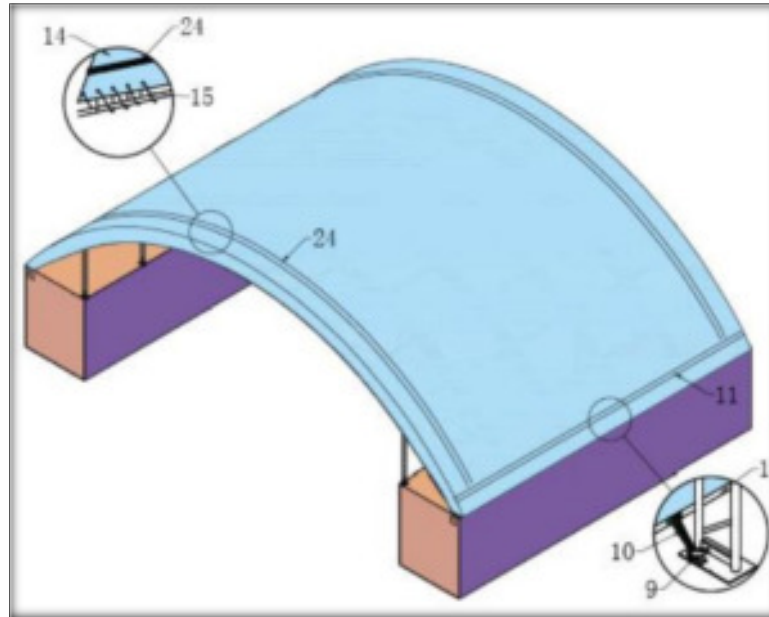


Figure 8

5. Weld the Angle seats (part code 17) on each container and use Knitting Rope for Cover (part code 15) to knit the cover on the two side arches and tie the Knitting Rope for Cover to the Angle seats.

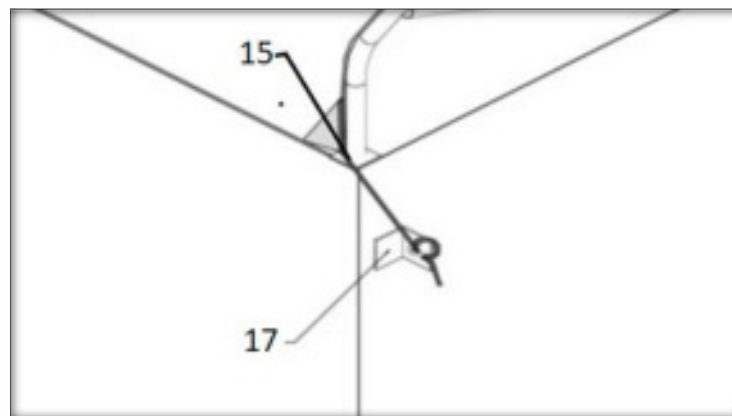


Figure 9

Please, check the detailed installation pictures below:



NOTES:

- DO NOT LEAVE THE ROOF COVER UNATTACHED UNDER ANYCIRCUMSTANCES until the final assembly and tightening has been completed.
- The process is quite easy, but some tightening adjustments will be necessary to get a flat, tensioned roof cover. Please adjust the roof cover every month.
- Wrap tape around the gap between the steel after installing.

